

7001575 - UC Door Lock Kit Instructions

NOTE: This lock kit can also be used on the model 424 if the serial number prefix is a "P". If the serial number prefix is an "M" or an "F" this lock kit will not fit.

⚠ WARNING

SHOCK HAZARD! DISCONNECT POWER TO UNIT BEFORE ATTEMPTING TO THIS PROCEDURE.

⚠ CAUTION

Appliance can be laid on its back to allow easier installation of these components, but not necessary. If appliance is laid on its back, be sure to use proper lifting techniques. When done with component installation be sure to allow unit to stand upright a minimum of 24 hours before connecting power. This will allow the oil to return to the compressor.

<u>CONTAINS:</u>	<u>QTY</u>	<u>DESCRIPTION</u>	<u>QTY</u>	<u>DESCRIPTION</u>
	1	Lock, Door w/ Keys and Nut	1	Kickplate, Stainless Steel
	1	Cam, Lock (Offset Cam)	1	Kickplate, U/C 24 (Black)
	4	Screw, #10-24x1/2 Tamper Proof	1	Instructions

PROCEDURE:

1. Remove kickplate by extracting its mounting screws from each side, then pull kickplate forward (See Figure 1).
2. Remove switch depressor from bottom of door by extracting its two mounting screws, then pull switch depressor from door (See Figure 2).
3. Remove switch bracket from cabinet bottom by extracting its two mounting screws, one each side, then pull switch bracket down and forward as far as wires will allow (See Figure 3).

NOTES:

- This is a very tight space. An offset screwdriver will make this task easier.
- It is not necessary to disconnect electricals from switch, but doing so will make lock installation easier.

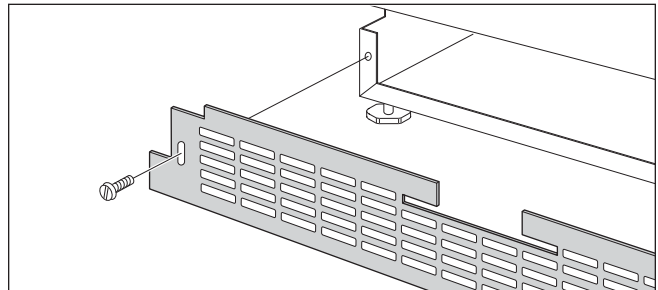


Figure 1. Kickplate Removal

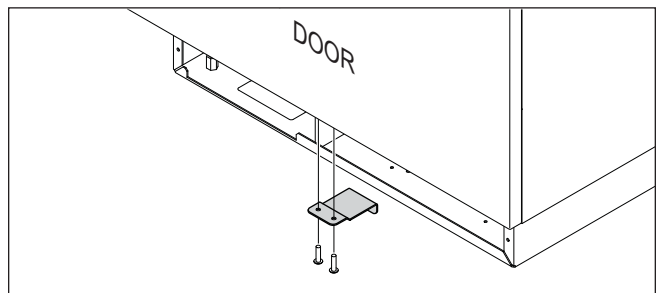


Figure 2. Switch Depressor Removal

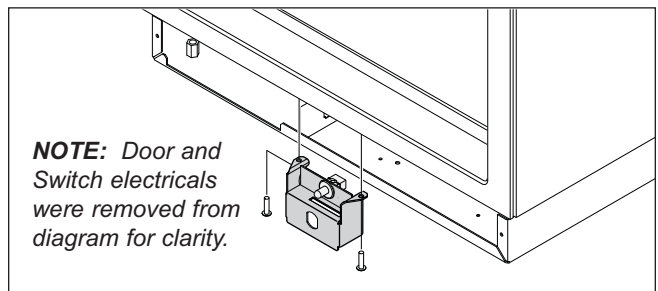


Figure 3. Switch Bracket Removal



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4. Insert lock tumbler with trim ring into front of switch bracket (See Figure 4).
5. Install nut onto back of tumbler, but do not tighten nut at this time (See Figure 5).
6. Secure offset cam to rear of tumbler using lock washer and screw provided. Make sure offset is forward and in line with slot in switch bracket. (See Figure 6).
7. To ensure offset cam/ lock is properly positioned, insert the key into the tumbler and test the action by turning the key (See Figure 7):
 - a. The offset cam should rotate upward through the slot in the switch bracket and stop at the 12:00 o'clock position.
 - b. Adjust tumbler to proper position as needed, then fully tighten nut that holds tumbler to the bracket at this time.
8. Reinstall switch box assembly, reusing mounting screws removed earlier.
9. Reinstall switch depressor using the tamper proof screws provided.
10. Select proper kickplate that comes with this package (modified for the lock), then install kickplate on unit with mounting screws removed earlier.
11. Remember:

If unit has been laid on its back for this lock kit installation procedure, allow the unit to stand upright a minimum of twenty-four (24) hours before applying power to the unit. This will allow the oil to return to the compressor.

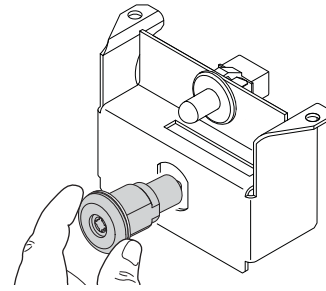


Figure 4. Lock Tumbler Installation

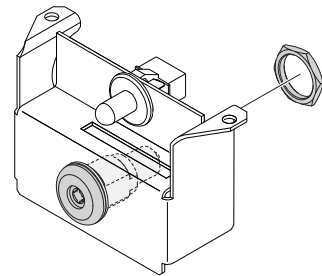


Figure 5. Nut Installation

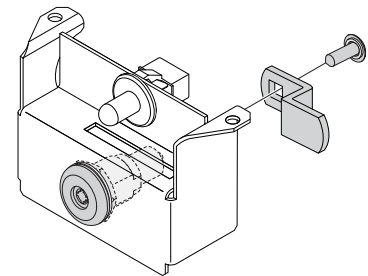


Figure 6. Offsetcam Installation

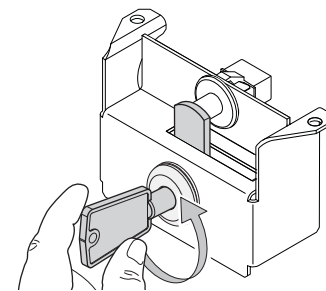


Figure 7. Lock Functioning Properly

